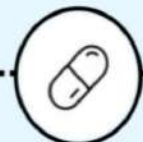




▶▶▶ A WHO-GMP and ISO 9001:2015 Certified Comapny ◀◀◀



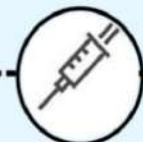
Tablets



Capsules



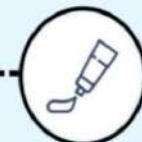
Liquids



Injections



Powder



External

# BIOJIVA SPECIALITIES

Welcome to our pharmaceutical conglomerate, where innovation meets excellence in healthcare. Our company houses various cutting-edge manufacturing units, each specializing in distinct facets of pharmaceutical production. From state-of-the-art research and development facilities to advanced production lines, we are dedicated to delivering high-quality healthcare solutions to improve lives globally. Explore the diverse capabilities within our group as we strive to set new benchmarks in the pharmaceutical industry.

## UNIT I

### **DR. EDWIN MEDILABS**

KURALI (PB)

Non-Beta Oral Solid & Liquid  
Dosage And External Formulations

## UNIT II

### **TAKSA LIFESCIENCES**

DERABASSI (PB)

Beta/Non-Beta Oral Solid & Liquid  
Formulations

## UNIT III

### **VIDHYASHA PHARMA**

KALA AMB (HP)

Non-Beta Oral Solid Formulations  
Export Oriented Facility

## UNIT IV

### **AVEZNOS HEALTHCARE**

MOHALI (PB)

Nutraceutical Oral Solid Formulations

## UNIT VI

### **SAN NUTRITION**

MOHALI (PB)

Protein Supplements

## UNIT VII

### **RUHANI HERBALS**

MOHALI (PB)

Ayurvedic Oral Solid & Liquid  
Dosage And External Formulations



## UNIT V

### **SAN HOUSTON**

MOHALI (PB)

Nutraceutical Oral Liquid Formulations

**FOR  
INFO**

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**Website:** [Biojivaspecialities.com](http://Biojivaspecialities.com)



Corp Ofc: C-201, Vasundhara CHSL Opp.  
Lokpuram, Glady Alvarez Road, Thane(West)-400601

Reg Ofc: 12-13-667/94, Street no 1 Kimtee Colony  
Tarnaka Secunderabad-500017

# OUR VALUES



## PATIENTS FIRST

Patients are our most important stakeholders and motivate us to deliver truly innovative medicines in India. Patients will always be first in every decision we make.



## TRUST

Building trust with society, healthcare providers, regulators, public health advocates, our partners, and our employees is central to our core strategy and is enabled through both public and private partnerships. We are committed to working with providers and governments to address India's public health issues.



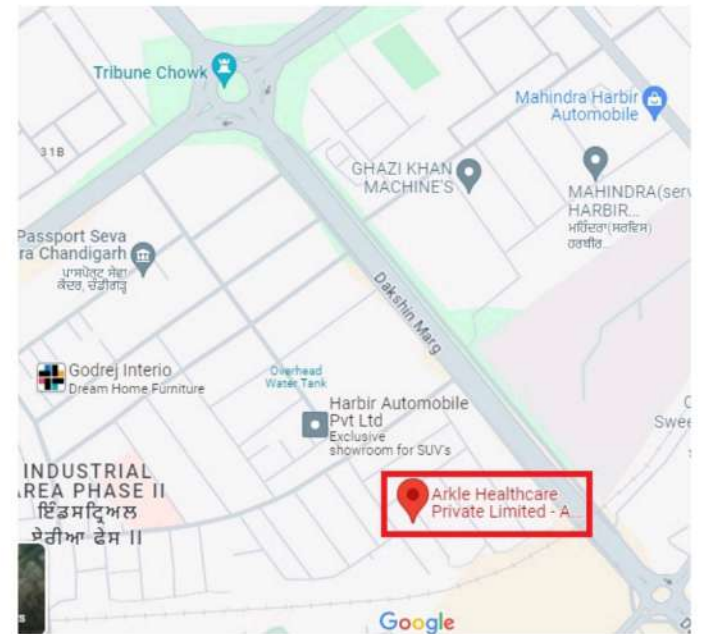
## INTEGRITY

We aim to be measured by the impact we deliver for our patients and society. We will not invest in undifferentiated products simply because they are easier or cheaper to acquire. We will not put profit ahead of patient safety and benefit. We will not leave patients behind, and we commit to making our medicines more affordable and accessible.



## QUALITY

It is critical for the patients who are taking our medicines, and for the physicians who are prescribing them, to have every assurance that they were produced in accordance with the highest quality standards. We will invest in manufacturing, tracking, and authenticating our supplies and providing support for the proper use of our medicines.



## Our Manufacturing Standards:



GOOGLE MAPS QR CODE

## Our Licenses & Accreditations:



# WHO-GMP, GMP, fssai, FDA-GLP, ISO 9001:2015 QMS, Six Sigma Green-Belt certified plants



# OUR SERVICES

## FORMULATION DEVELOPMENT

We have a team of experts with many years of experience in Formulation and Development who can help you to solve your queries/problems in manufacturing. On-site service is also available.

## TECHNOLOGY TRANSFER

Facility of Complete Technology Transfer of products developed by Arkle Healthcare is also available. Complete guidance right from API sourcing to machine procurement to finished formulation and packaging is available under technology transfer.

## DOSSIER PREPARATION

Arkle Healthcare has rich years of experience in manufacturing quality pharmaceutical products and supplying them to various markets across the globe. This experience makes us experts in Dossier Preparation for registration for a wide range of products. Just drop your query for any product dossier and we would get back to you.

## PHARMACEUTICAL PRODUCT MARKETING

Product Marketing has huge value in today's competitive world. Our experts can provide consulting on formulating marketing strategies for your range of products or develop strategies and promotional material for individual products.

## MATERIAL OUTSOURCING

We have a global reach in terms of suppliers and clients for Pharmaceutical APIs, Bulk drugs and Excipients. We can find the best suppliers for your requirements in manufacturing.

## P2P BASED MANUFACTURING

We can help you in finding the best quality P2P Manufacturers for your range of products along with all the accreditations as per requirement

## THIRD-PARTY MANUFACTURING

We can help you in finding the best quality Third Party Manufacturing Plants for your range of products along with all the accreditations as per requirement

## PCD PHARMA FRANCHISE

Each year, we shortlist strategic partners in selected cities & states to be able to distribute our quality-manufactured products to maximum households. We want our patients to never compromise on affordable yet highest standard medicines

# TECHNICAL SERVICES

## PRODUCT DEVELOPMENT

Drawing upon years of experience, we can provide customers with tailor-made product development services. We have dedicated facilities for formulation development and a team in our Pilot Plant with the expertise to bring your concept to life. Whatever your needs, we utilise our knowledge of the market and regulatory landscape to design and develop successful products.



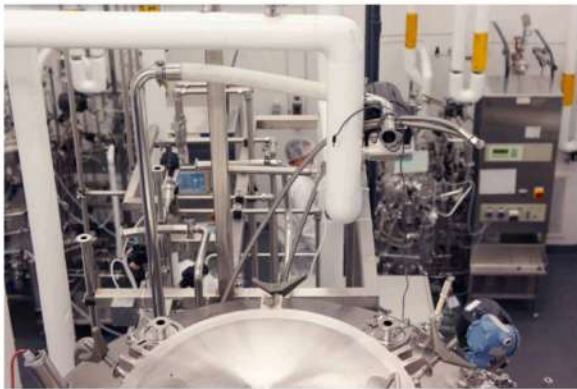
### Contact us today to discuss your development plans

- Formulation development with a closely-managed process of New Product Introduction
- Process scale-up: small-scale pilot batches to address regulatory needs, through to full-scale commercial validation

# THIRD-PARTY MANUFACTURING

AHPL is a specialist in solid dose human and veterinary medicines, managing a seamless process of bulk manufacture through to multi-format packaging and end-product release testing. Customers have the convenience of manufacture and assembly taking place under the same roof and by the same, expert team.

**AHPL is the contract pharmaceutical manufacturer that your business can rely on**



Manufacturer of tablet and hard shell capsules, and more in WHO-GMP

Tailormade product formulations and manufacturing processes

Modern and traditional techniques: specialist skills in Sugar Coating; Film Coating with immediate or modified release properties

CDSCO Controlled Drugs Licences

Tablet Printing and Pharmaceutical "Specials"

Modern, flexible assembly lines

Latest camera and code reader security systems

Blister Packing using a variety of forming materials

Filling of Pots and Bottles

Child-resistance and tamper-evidence optionally available in all packaging formats



# THIRD-PARTY MANUFACTURING

We provide packaging and labeling for:

- Vials
- Sterile fill syringes
- Bottles, Jars, Effervescent Tubes
- Injectables
- Over encapsulation
- Bulk packaging
- Bulk labeling
- Rigid PVC Film (Blister packing)
- PVC / PVdC
- Alu-Alu Laminates (Cold Forming Blister)
- Triplex – PVC / PE / PVdC
- Sachets
- Powder in bottle

Our clinical manufacturing organization provides pharmaceutical products in dosage forms needed by our clients.

- Capsules, hard gelatin or HPMC (hydroxypropyl methylcellulose), liquid-filled
- Capsules, hard gelatin or HPMC, powder-filled
- Capsules, controlled or sustained release
- Capsules, soft gelatin
- Tablets, immediate release
- Tablets, controlled or sustained release
- Tablets, enteric-coated or film coated
- Topical gels, creams, ointments
- Oral liquids
- Dry syrups or Liquid syrups
- Over-encapsulation
- Injectables, including lyophilization
- Nutraceuticals
- Injections, dry, liquid
- Injections, Lyophilised

Our certifications



# ANALYSIS & FDA-GLP CERTIFIED IN-HOUSE R&D LAB

## ANALYSIS

In the unceasing pursuit of higher standards, the Technical Department at AHPL extends beyond the traditional roles of QA and QC, providing analytical support services and stability studies.

- FDA-GLP accredited analytical laboratory providing full chemical and physical testing, performed in-house by our experienced team
- We employ both modern, instrumental and classical analysis methodologies
- Bespoke analytical support, including custom test method development and validation
- ICH-compliant stability studies
- Specialists in solid dose analysis

Our certifications



## QUALITY ASSURED

Since its founding, AHPL has continued to gain accreditation from a number of authorities, primary of which is the WHO-GMP:

- Having fssai license is one-thing, however, our nutraceutical plant is only **one-of-the-four plants** in India with **WHO-GMP** certification
- Fully equipped, in-house **Analytical Laboratory**, compliant with FDA-GLP
- One-of-the-six plants in India with **4000+ drug approvals** combined
- **Largest** privately-held pharmaceutical **manufacturing plant**
- Manufacture and Assembly to WHO-GMP, GMP, ISO 9001

*"...the unceasing pursuit of higher standards"*



Our products are registered and approved for sale within the country, throughout major Europe, South East Asia and the Middle East.

# CONTRACT MANUFACTURING EXPERTS

## Parenteral Manufacturing Experts

Using WHO-GMP, we offer clinical & commercial-scale solutions for all your aseptic/parenteral manufacturing needs. Our quality processes, experienced staff, state-of-the-art equipment, advanced technology and modern facilities provide exceptional results for you.

## Reliable solutions

Our team works with single use systems (SUS) to streamline and facilitate the manufacturing of your project, while mitigating the risk of cross-contamination. Trained and experienced with SUS, we have implemented a series of SUS best practices and can quickly determine which clients will most benefit from this technology. With SUS, we are often able to reduce pharmaceutical manufacturing and process development times, enabling more flexibility in process design to help lower capital costs. Included in our SUS platform are a Pall wand mixer and a 100 L, 200 L, and 500 L Mobius jacketed system.

## Vial Filling: Liquid and Lyophilized

Our automated Bausch & Stroebel KSF1025 filling line can support clinical and commercial WHO-GMP sterile liquid and lyophilized vial filling from small scale through high volume from 0.2 ml to 200 ml

## Terminal Sterilization

To provide optimal sterility in the pharmaceutical manufacturing process, we have the capability of terminally sterilizing vials ranging from 2R to 50R.

## Labeling and Packaging

Tertiary packaging services and custom kitting capabilities available via our Heidelberg® SPEEDMASTER XL-VIII fully automated machine. Whether products are for clinical trials or the commercial market, we identify efficient integrated packaging and distribution solutions for you.

## Storage and Distribution: WHO-GDP, WHO-GSP, WHO-GPP, WHO-GTDP complied warehouses

WHO-GMP operations support pharmaceutical packaging, returns, quarantined and controlled substances. Our secure warehousing and processes mitigate risks to product safety, identity, strength, purity, and quality. To avoid temperature excursions that can compromise product integrity, we offer validated temperature monitoring and WHO-GMP warehouse management for your materials in a variety of conditions, including: Ambient storage: +15°C to +30°C. Refrigerated storage: +2°C to +8°C. Frozen storage: -15°C to -25°C. Ultra-low frozen storage: -70°C to -90°C. Controlled substance storage, Schedule III–V

# OUR PACKING QUALITY

## Pharmaceutical Packaging Grade

Just like pharmaceutical companies, end user also demand safe and high-quality packaging for the medication they take. That's why at AHPL the wide range of packaging films offered that includes rigid PVC Blister Film , PVC/PVdC films, Alu-Alu laminates, and Triplex films to pack the pharmaceutical products in the best possible way, which protect the products against environmental conditions and microbial contamination, and reduce the waste.

### 1. Rigid PVC Film (Blister Packaging)

Sound health is always packed in non-toxic and chemical-free foods and pharmaceutical drugs. For the best packaging, AHPL manufactures the excellent rigid PVC film leveraging pharma-grade raw materials and latest calendaring process. The films are manufactured under controlled environment as per current GMP norms and comply with all the food and pharma packaging regulations. The modern packaging solution by AHPL ranges from 50 to 700 microns and require less fuel in manufacturing and transport as opposed to metal, glass or other materials. That's increasing its usage and demand in the packaging across the world.

### 2. PVC / PVdC

In tropical regions, the hygroscopic sensitive products packaging need to be of high quality. PVdC coated PVC films manufactured by AHPL are considered as best for the blister packaging due to the coating over rigid PVC films. The PVdC coating of optimum thickness on one side of the packaging minimizes the gas and moisture permeability. The thickness of PVC ranges from 200 to 350 microns with coating GSM 20, 40, 60,90 and 120 GSM to suit the different pharma and food packaging requirements. Also, PVdC coated PVC film is produced as per current GMP norms and in compliance with pharmaceutical packaging regulations.

### 3. Alu-Alu Laminates (Cold Forming Blister)

The unmatched quality of Alu-Alu laminates was developed and manufactured at AHPL to provide the best barrier protection to the pharmaceutical packaging from oxygen ingress, moisture ingress, aroma, and lights. The use of Aluminium as a core material and being an inert and most barrier material ever defined is the main advantage of the cold forming blister because of the high resistance to water and oxygen; that ensures top-grade quality, fracture-free cavity and de-lamination resistance for the longer run.

### 4. Triplex – PVC / PE / PVdC

Some sensitive or hygroscopic pharmaceutical products need a high level of protection against moisture and oxygen where conventional PVC or PVdC films won't work. That's where triplex (PVC/PE/PVdC)—the best blister film for medicines—packaging is more favourable. AHPL triplex film is manufactured by laminating PVC film with PE layer followed by PVdC coating on it, where all the operations like- calendaring, lamination and coating are done under one roof in a controlled environment .

# QUALITY PROCESSES WITH EXCEPTIONAL RESULTS

From technology transfer to product delivery, and development to commercialisation, you will have access to broad capabilities tailored to your specific needs.

Our capabilities include:

- Aseptic processing
- Biologics and small molecule manufacturing
- Controlled substance manufacturing
- Formulation volumes up to 2,000,000 L
- High-speed filling with washer, depyrogenation tunnel and capper with 100% automated fill weight checks
- Commercial-scale lyophilisation with automated loading/unloading and frozen shelf loading
- Single-use-systems, or product dedicated process equipment
- High-speed packaging with serialization and full aggregation
- Automated labeling with vision system



# OUR PRODUCTS

## CLASSES OF MEDICINES WISE:

- A.D.H.D.
- Addiction Antagonist
- Alzheimer's
- Analgesic & Antipyretic
- Analgesics/NSAIDs
- Antacid
- Antacid & Anti-ulcerant
- Anti Diabetic
- Anti Haemorrhoids
- Anti Hypertensives
- Anti-Anginal
- Anti-ulcerant
- Antiallergic/Anthelmintic
- Antianxiety
- Antiasthmatic/C.O.P.D.
- Antibiotic
- Anticoagulant
- Anticold
- Anticold & Anticough
- Anticonvulsant
- Anticough
- Antidepressant
- Antidiarrheal
- Antiemetics
- Antihemorrhagic
- Antimalarial
- Antimicrobial
- Antimigraine
- Antiparkinson
- Antiplatelet
- Antipsychotic
- Antipyretic
- Antiseptic
- Antispasmodic
- Antivertigo
- Benzodiazepine
- Bipolar Disorder
- Gastroesophageal Reflux Disease (GERD)
- Hepatoprotective
- Lipid-lowering
- Neuromuscular
- Neuropathic
- O.C.D.
- Personal Care
- Sedatives & Hypnotics
- Steroid
- Uricosuric
- Urological
- Hormonal

and new additions every month...

## FORM WISE:

- Pharmaceutical Tablets
- Pharmaceutical Capsules
- Pharmaceutical Injections
- Pharmaceutical Syrups
- Pharmaceutical Ointments/Gel
- Soaps, Lotions, Shampoos
- Pharmaceutical Drops
- Protein Powders
- Veterinary Products
- Active Pharmaceutical Ingredients (APIs)

## THERAPEUTICS:

- Acute care
- Dermatology
- Cardiovascular
- Neurology
- Psychiatric
- Hepatitis
- Gastroenterology
- Respiratory & COPD
- Rheumatology
- Nephrology
- Urology
- Diabetes
- Hepatology
- Immunology
- Hormonal



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SPECIALITIES PVT LTD





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## Disclaimer

We may make statements that are not historical facts and relate to analyses and other information based on forecasts of future results and estimates of amounts not yet determinable. These are forward looking statements as defined in the U.S. Private Securities Litigation Reform Act of 1995. Words such as "prospects", "believe", "anticipate", "expect", "intend", "seek", "will", "plan", "indicate", "could", "may", "endeavour" and "project" and similar expressions are intended to identify such forward looking statements, but are not the exclusive means of identifying such statements. By their very nature, forward looking statements involve inherent risks and uncertainties, both general and specific, and there are risks that predictions, forecasts, projections and other forward looking statements will not be achieved. If one or more of these risks materialise, or should underlying assumptions prove incorrect, actual results may be very different from those anticipated. The factors that could cause our actual results to differ materially from the plans, objectives, expectations, estimates and intentions expressed in such forward looking statements are discussed in each year's Annual Report. Forward looking statements apply only as of the date on which they are made, and we do not undertake other than in terms of investing or partnering requirements of the Arkle Healthcare Pvt. Ltd. any obligation to update or revise any of them, whether as a result of new information, future events or otherwise.



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Thank you

